

# 3M PRODUCT DATA SHEET

Date of Issue: 23/03/2000

## Product Title

3M 09639 Finesse-it Finishing Material

## Product Description/Markets

3M Finesse-it Finishing Material is a fine compound used to rectify paint defects such as nibs in original or refinished paint surfaces. 3M Finesse-it Finishing Material can also be used as a general purpose fine compound, eg for removing blend lines, oxidation, car wash scratches, etc, together with most types of automotive polishing pads.

## Construction/Physical Properties

Container:	1 litre bottle
Colour:	White creamy liquid
Flash point °F	64°C
Viscosity (CPS):	7500-16500
pH:	8.4-9.2 at 25°C
Boiling point:	100°C

## Applications

3M Finesse-it Finishing Material is a fine compound used to rectify pant defects such as dust nibs in original or refinished paint surfaces. Best results are achieved in combination with 75 mm dia Finesse-it Buffing Pads (50016/50017 felt or 09996 foam). Use 3M 268L 9 micron abrasive film discs and/or 50079 Trizact A5 film discs for spots. Alternatively use 3M 401Q Microfine wet or dry abrasive paper, grade 2000, or 3M 260L P1500 Hookit Discs followed by 3M 50076/50075 Trizact Fine Finishing Discs to remove the defect prior to compounding.

3M Finesse-it Finishing Material can also be used as a general purpose fine compound, eg for removing blend lines, oxidation, car wash scratches, etc, together with most types of automotive polishing pads and is of course suitable for use with any 150 mm or 180 mm versions of the above 3M pads.

## Sizes Available/Conversions

1 litre bottle

## **Product Highlights**

- Silicone and wax free
- Fast removal of sanding scratches
- Ideal for small areas
- Saves need for flattening and compounding full panels when not necessary
- Typically one compounding/polishing step on light colours or hard paints
- Used and recommended by many OEMs
- Can be used by machine and by hand
- Can be used to polish out blend lines
- Can be used on a wool buff or a foam pad for polishing oxidized paint surfaces

## **Handling & Application Information**

### **Directions for use**

1. Shake bottle well before use
2. For light defects use 32 mm 3M Trizact A5 Film Discs or Finesse-it Hand Sanding Block (13441/50199)
3. For more or heavier dirt spots, lightly sand out the defect using 3M 266L 9 micron abrasive discs and if available follow with the Trizact discs for a better finish
4. Alternatively, use 3M 401Q Microfine Wetordry abrasive paper, grade 2000, or 260L Hookit Discs grade P1500

## **Warranty and Limited Remedy**

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